

# Century Machinery Co., Inc.

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Ref. Number B1804-9493

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

#### Appraisal Service

**"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"**

Serving Industry Since 1934

## LEONARD CONRAC TUBE, PIPE BENDER

Model 72B, BENDMASTER Serial Number 4018-101

### SPECIFICATIONS

#### ROTARY DRAW

#### CAPACITY BEND:

Tubing, Non Ferrous - Y.P. to 25,000 psi, O.D. x Wall .....	3½" x 0.120"
Tubing, Steel Y.P. to 40,000 psi, O.D. x Wall .....	3½" x 0.083"
Pipe, Steel, extra heavy .....	2" IPS
Stainless Steel Tubing – Y.P. to 60,000 psi, O.D. x Wall.....	3" x 0.65"
Bend Radius to Centerline, Angle Maximum .....	12"
Tube length (Extended Bed) .....	17 feet

ARM ROTATION, Counter Clockwise, Bend Angle Horizontally thru.. 180 degrees Arc

(Maximum bend angle 195° arm travel)

MANDREL EXTRACTOR STROKE: (Hydraulic) ..... 18"

FOLLOWER and CLAMP DIE TOGGLE LEVERS: (Automatic Operation)

MOTOR DRIVE: \*Wired 440 volts, 3 Phase \*

Hydraulic Pump ..... 12½ H.P. 230/460 volts

CONTROLS: \*Controls Wired Low Voltage\*

#### BEND CONTROL:

Start/Stop Buttons. Manual / Off / Auto Switch. Bend Button. Digital Degree of Bend Indexing.  
Press Die Out / In Switch. Clamp Die Out / In Switch. Mandrel Retract / Forward Switch.

#### EQUIPPED WITH:

Pressure Die Assist. Mandrel Extractor Hydraulic with adjustment.  
(1) Die Post 1" x 2" x 4" diameter. Extended Bed. Operator Control Station.

#### COMPLETE FACTORY SAFETY GUARDS

Dimensions 39" F-B x 24' Length x 48" Height. Approximate weight 7,000 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

Please use this inventory reference number B1804-9493

[http://www.centurymachinery.com/request\\_form.htm](http://www.centurymachinery.com/request_form.htm)

You may view this machine at our location under power and view photo on our website: [www.centurymachinery.com](http://www.centurymachinery.com)

Respectfully submitted,  
CENTURY MACHINERY CO., INC.

