

# Century Machinery Co., Inc.

1937 South Santa Fe Avenue Los Angeles, Calif. 90021

(213) 627-2847 • Fax (213) 627-2499

E-Mail: [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

WEBSITE: [www.centurymachinery.com](http://www.centurymachinery.com)

Ref. Number B1804-9783

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

#### Appraisal Service

**"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"**

**Serving Industry Since 1934**



## BENDTECH PNEUMATIC TUBE BENDER

Part Number 92440JA00, Serial Number 605

Machine Control System Model C60023, Serial Number 11921

### SPECIFICATIONS

#### CAPACITY BEND:

Annealed Ferrous or Non Ferrous Tubing ..... 5/16" diameter  
Wall Thickness ..... 0.065"  
Bend Radius to Centerline, Angle Maximum ..... 6"

ARM ROTATION, Pneumatic ..... 180° Arc

Speed Control ..... Adjustable

Return Stroke ..... Adjustable

FOLLOWER, Pneumatic ..... 180° Arc

Speed Control ..... Adjustable

Return Stroke ..... Adjustable

CLAMP DIE TOGGLE LEVERS ..... Hand Operation)

AIR CONSUMPTION: Approximately ..... 3 cfm. at 80 – 100 psi.

CONTROLS: Allen Bradley Micro Logix 1000 Programmable Controller.

Omron H7EC Read Out. Omron H7EC Run Timer. Safety Rely.

Power On Button. Emergency Stop Button. Auto / Jog Switch.

Jog Forward and Reverse Buttons. Fault Lights: Part in Place, Spare, Door Open.

Fault Reset Button. 2- Banner STB Self Checking Optical Touch Trip Buttons.

POWER REQUIREMENTS 120 volts, Single Phase, 15 Amp's.

#### EQUIPPED WITH:

Fast / Slow Control on Arm.

(1) Radius Die: 5/16" diameter. 1- Clamp Die. 1-Pressure Die.

Electric Air Pressure Valves for both air cylinders.

Pressure Regulator. Air Filter. Line Oiler.

Bender is enclosed in safety cage with sensor on access door.

#### COMPLETE FACTORY SAFETY GUARDS

SPACE REQUIRED APPROXIMATE: Length 63" x 33" wide, Height 75"

Weight 450 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

Please use this inventory reference number B1804-9783

[http://www.centurymachinery.com/request\\_form.htm](http://www.centurymachinery.com/request_form.htm)

You may view this machine at our location under power and view photo on our website: [www.centurymachinery.com](http://www.centurymachinery.com)

Respectfully submitted,

CENTURY MACHINERY CO., INC.