

Century Machinery Co., Inc.

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Ref. Number B1835-8769

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

**"WE PURCHASE
ONE MACHINE OR
ENTIRE PLANT"**

**Serving Industry
Since 1934**



CLARK & LEWIS CNC TUBE, PIPE BENDER

Model CL200HD-CNC, Serial Number 1234, Year Mfg. 1992

Hour Used Since NEW 529

SPECIFICATIONS

CAPACITY BEND:

Tube, O.D. x Wall

25,000 PSI Y.P. – Non Ferrous	2½" x 0.203"
40,000 PSI. Y.P. - Ferrous.....	2½" x 0.109" Sched. 80
60,000 PSI Y.P. Stainless Steel	2" x 0.125"

Pipe, Schedule 80 Steel

Bend Radius to Centerline (CLR)

Tube length (Over Mandrel)

ARM ROTATION, Counter Clockwise, Horizontally thru

MANDREL EXTRACTOR: (Hydraulic), Stroke

CLAMP DIE: Hydraulic, Drop Away

PRESSURE DIE: Hydraulic toggle (Direct acting)

BEND SPEED: Adjustable thru 10 RPM

MOTOR DRIVE: *Wired 230 volts, 3 Phase *

Hydraulic Pump

OPERATOR CNC CONTROL STATION:

Auto/Off/Manual Switch

MANUAL CONTROLS: Start Buttons w/ Light, Emergency Stop Button.

Clamp: Fwd. / Off / Ret. Switch. Pressure Die: Fwd. / Off. Ret. Switch.

Mandrel: Fwd. / Off / Ret. Switch. Collet: Close / Open Switch

Bend Speed Dial. POB Speed Dial. DBB Dial.

AUTO CONTROLS: Hold Button. Auto Cycle & Step Buttons. Release Button.

Load Button. CRT. KEYBOARD Full Function.

EQUIPPED WITH:

Operators Control Station.

Plain of Bend Carriage (POB) 360 degrees with Collet Holder. (1) Hydraulic Accumulator.

Mandrel Extractor Hydraulic with adjustment. One shot Lube. (1) Die Post 1" diameter.

(1) Mandrel Draw Rods: (1) 1" diameter (1) 5/8" diameter (1) ½" diameter

(1) 5/16" diameter (1) 3/16" diameter (1) Collets

Operator Stand On Safety Pressure Pad.

COMPLETE FACTORY SAFETY GUARDS

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number B1835-8769

http://www.centurymachinery.com/request_form.htm

You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,

CENTURY MACHINERY CO., INC.