

# Century Machinery Co., Inc.

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Ref. Number M2824-9513

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

#### Appraisal Service

**"WE PURCHASE ONE MACHINE OR ENTIRE PLANT"**

Serving Industry Since 1934

1 – used **KEARNEY and TRECKER VERTICAL MILLING MACHINE**  
Model 5H, Serial Number 25-4070

#### SPECIFICATIONS:

##### SPINDLE:

Taper ..... 50 MT

##### Speed Ranges:

13, 16, 20, 24, 30, 37, 45, 54, 65, 79, 97, 119, 144, 177, 216,  
264, 326, 400, 489, 597, 717, 879, 1074, 1300 rpm.

##### TABLE: (3) T-Slots

Working Surface, W x L ..... 16" x 68" (457mm x 2387mm)

Longitudinal Travel (X-Axis) ..... 52" (1321mm)

##### RANGE:

Cross-Slide Travel (Y-Axis) ..... 16" (406mm)

Knee Vertical Travel (Z-Axis) ..... 20" (508mm)

Sliding Head Vertical Travel ..... 8" (203mm)

##### FEEDS: Manually and Power

Longitudinal and Cross (32) ..... ¼" - 60" ipm. (6 – 1440mm)

Vertical Knee (32) ..... ⅛" - 30" ipm. (3 – 720mm)

Power feed to Head (32) ..... ⅛" - 30" ipm. (3 – 720mm)

Rapid Traverse, Longitudinal and Cross (32) ..... 150" ipm. (3600mm)

Rapid Traverse, Knee and Head (32) ..... 75" ipm. (1800mm)

##### MOTOR DRIVE: \*Motors wired 440 volts, 3 phase\*

Spindle ..... 15 H.P. 220/440 volts

Table ..... 2 H.P. 208-220/440 volts

Coolant ..... ¼ H.P. 208-220/440 volts

##### CONTROLS: \*Wired 115 volts\*

Master Start Button. Stop Button. Coolant On/Off Switch.

Spindle Rotation RH/LH Switch.

##### EQUIPPED WITH:

Four Position Turret Slop for Vertical Feed on Head with Dial Indicator.

Coolant Pump. (1) Tool Holder. (1) Fly type carbide insert Cutter.

##### COMPLETE FACTORY SAFETY GUARDS

**Approximate weight 14,250 lbs.**

**PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE**

AT [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

Please use this inventory reference number M2824-9513

[http://www.centurymachinery.com/request\\_form.htm](http://www.centurymachinery.com/request_form.htm)

You may view this machine at our location under power and view photo on our website:

[www.centurymachinery.com](http://www.centurymachinery.com)

Respectfully submitted,

CENTURY MACHINERY CO., INC.

