

Century Machinery Co., Inc.

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WEBSITE: www.centurymachinery.com

Ref. Number P4740-8910

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

Appraisal Service

“WE PURCHASE ONE MACHINE OR ENTIRE PLANT”

Serving Industry Since 1934

1 – used **CINCINNATI ELECTROSHAPE METAL FORMING PRESS**

Model 150-6448, DOWN ACTING Serial Number 34315

“THIS UNIT MAY ALSO BE USED AS STANDARD FOUR POST PRESS”

SPECIFICATIONS

FOUR POST

FLUSH FLOOR MOUNTED

CLAMPING TONS..... 100

RAM STROKE..... 36"

SHUT HEIGHT:

Open..... 42" Closed..... 12"

FOUR POSTS:

Distance Between Posts, L-R x F-B..... 50" x 50"

USEFULL AREA..... 64" X 48"

BED: Overall Top and Bottom:

Size L-R x F-B..... 64" x 64"

Bed Height above Floor..... 42"

T-Slots..... Seven

OUTPUT POWER UNIT 150,000 Kilojoules or 109,000 foot pounds of energy.

VACUUM PUMP:

Draws vacuum to about..... 29" Mercury

Machine stores electrical energy at a high voltage in the capacitor bank. Capable of producing 150,000 joules.

NOTE: The Electroshape method of converting electrical energy to hydraulic energy utilizes a simple spark plug type of transducer.

OPERATOR CONTROLS CONSOLE *Control voltage 110 volts, 24 volts*

Operator can run machine, Manually, Semiautomatic or Automatic. Master Manual / Off / Auto Switch.

Master Start / Stop Buttons. Main H.V. Start / Stop Buttons. Hydraulic Motor Off / Manual / On Switch.

Hydraulic Motor On / Off Switch. Vacuum Off / Manual / On Switch. Hydraulic / Vacuum Bypass Button.

Auto Cycle Button. Manual Fire Button. Ram Hold Button. Ram Up & Down Buttons. INDICATOR LIGHTS: Power On,

Hydraulic Pump, Hydraulic Press, Vacuum Pump, Door Closed, Over Voltage, Shorting Switch/ Light, Manual,

Automatic Cycle, Ready Fire, DC Amp. Meter. Kilo Volts Meter. KVA Dial. Voltage Dial Count Meter.

EQUIPPED WITH:

Vacuum Gage. Pressure Gage. Pressure Control Valve. Idle Balance Valve.

MOTOR DRIVES: *Wired 440 volts, 3 phase*

Hydraulic Pump..... 30 H.P. 220/440 volts

Vacuum Pump..... ½ H.P. 220 / 440 volts

Water Pump..... ¼ H.P. 220 / 440 volts

COMPLETE FACTORY SAFETY GUARDS

Press: 64" L-R x 73¼" F-B x Ht. 17'-10" Operators Console 24" x 24 Wt. Press 34,500lbs.

Power Unit: 63"½" L-R x 70" x 12'-6¼" Ht. Wt. 21,500 lbs.

PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE

AT sales@centurymachinery.com

Please use this inventory reference number P4740-8910

http://www.centurymachinery.com/request_form.htm



You may view this machine at our location under power and view photo on our website: www.centurymachinery.com

Respectfully submitted,

CENTURY MACHINERY CO., INC.