

# Century Machinery Co., Inc.

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Ref. Number R4510-10082

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

## Appraisal Service

**"WE PURCHASE  
ONE MACHINE OR  
ENTIRE PLANT"**

Serving Industry  
Since 1934

## FARNHAM FORMING ROLL

Model 2015-EXXX, Serial Number 3-51-1

### SPECIFICATIONS

#### CAPACITY:

Overall Length of Rolls ..... 20 feet (240") (6096mm)  
Thickness ..... 0.090" (2.286mm)  
Minimum Radius ..... 0.84" (21.336mm)

#### ROLL DIAMETER:

Top Roll ..... 1-11/16" (42.8549mm)  
Bottom Rolls ..... 1-15/16" (49.2125mm)

#### TOP ROLL LIFT MOTORS

Geared motor to screw located on each end.  
Mechanical Counter for each end of Top Roll  
Each motor with Mechanical Brake

#### BOTTOM ROLLS:

Each with In/Out Adjustment and Indicators located on both end.

TIE ROD BED ADJUSTMENT to put slight bow in bed.

MOTOR DRIVES: Wired 440 volts, 3 phase

All Rolls driven by 2-Speed Motor ..... 5 & 1½ H.P. 440 volts  
Top Roll Elevation Motors (Two) each ..... 3 H.P. 440 volts

#### CONTROLS:

Roll Drive Motor Start/Stop Buttons.  
Two Roll Speed in Forward/ one Roll Speed in Reverse.  
TOP ROLL Up/Down buttons to adjust BOTH END elevation screws at same time.  
TOP ROLL Up/Down buttons to independently adjust EACH END elevation screws.  
Safety Stop Trip Lines located on front and rear.

#### COMPLETE FACTORY SAFETY GUARDS

Dimensions 31" FB x 318" (26'-6") LR x 117" Ht. Approx. Weight 15,000 lbs

**PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE**

AT [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

Please use this inventory reference number R4510-10082

[http://www.centurymachinery.com/request\\_form.htm](http://www.centurymachinery.com/request_form.htm)

You may view this machine at our location under power and view photo on our website: [www.centurymachinery.com](http://www.centurymachinery.com)

Respectfully submitted,  
CENTURY MACHINERY CO., INC.

