

# Century Machinery Co., Inc.

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Ref. Number S8120-10021

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

## Appraisal Service

**"WE PURCHASE  
ONE MACHINE OR  
ENTIRE PLANT"**

**Serving Industry  
Since 1934**

## HUFFORD SHEET STRETCH FORMER

Model 92, Serial ID Number SAM1160-1

### SPECIFICATIONS

CAPABILITIES: Sheet Stretcher Leveling, Stretch Wrap Forming.

#### 7-JAWS:

Jaws Rotate. Swing Left or Right. Articulate. Adjust from Flat to Concave. Oscillation

Number of Segment ..... 7

Length of Jaws ..... 54".

6 Jaws that create a Curved and 1-Centroid Jaw located in center.

Jaw Oscillation cylinder 10" stroke, Oscillates Jaw Assembly 10 degrees  
each side of Centerline in Planes of Sheet.

Jaw Assembly Rotates from Vertical.

Capacity of each Carriage Jaw 50 Ton

DIE HEIGHT Maximum 54". DIE DEPTH Maximum 37".

DIE LENGTH for 180 degree bend at full length 120" Minimum 30"

DIE TABLE: Two

Working Area (each) Width x Height 12" x 54"

Capacity: Minimum width..... 25" Maximum width 52"

Each Table can move forward thru 48"

Each table is adjustable Left / Right and In / Out.

#### OPERATOR CONTROL STATION:

Pump Start / Stop Buttons. Left Hand & Right hand Jaw Gripper Cylinders.

Left Hand & Right Hand Tension Cylinders. Left hand & Right Hand Jaw Cylinders.

Left Hand & Right Hand Jaw Rotation and Oscillation Cylinders.

Straightening Cylinder. Jaw Curing Cylinders. Pressure Gauges.

#### MOTOR DRIVES: wired 460 volts

Tension, Rotation, Oscillation & Jaw Cylinder Hydraulic Pumps ea 25 HP 230/460 volts

2- Arm Actuating Cylinder Pumps each is driven by 15 HP 230/460 volts

#### EQUIPPED WITH:

Operator Control Station. Alemite Accumeter Lubrication System

**PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE**

AT [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

Please use this inventory reference number S8120-10021

<http://www.centurymachinery.com/request form.htm>

You may view this machine at our location under power and view photo on our website: [www.centurymachinery.com](http://www.centurymachinery.com)

Respectfully submitted,

CENTURY MACHINERY CO., INC.

