

# Century Machinery Co., Inc.

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Ref. Number S8160-10043

- Air Compressor
- C.N.C. Machine Tools
- Fabricating Equipment
- Fluid Forming Press
- Industrial Machinery
- Machine Tools
- Profilers 3 and 5 Axis
- Routers: Pin, Radial & CNC
- Sheet Metal Machinery
- Woodworking Machinery

## Appraisal Service

**"WE PURCHASE  
ONE MACHINE OR  
ENTIRE PLANT"**

Serving Industry  
Since 1934

## SHERIDAN GRAY STRETCH DRAW FORMING PRESS

Model SDP 250-120-60-150

### SPECIFICATIONS

#### DOWN ACTING HYDRAULIC PRESS:

Tonnage.....	250
Main Ram Stroke thru.....	24½"
Pull Back Cylinders Stroke.....	24½"
Open Height.....	76"
Bed and Ram, with 18 T-Slots	
Distance between Four Post.....	114" F-B x 122" L-R

#### SHEET STRETCH PRESS:

Jaw Assemblies, two	
Number of Jaw Segment.....	10
Length of Jaws.....	60"
Jaw Oscillation 10 degrees each side of Centerline in Planes of Sheet.	
Jaws Tilt Up thru 22° Either side of center of plain 15°	
Jaw Pull Down Cylinder Stroke....11" Swing Cylinder Stroke....4½"	
Tension Cylinders Stroke 54"	
Capacity Carriage Jaw....150 Ton	
SHEET SIZE.....	60" Width x 122" Length

Capacity: Minimum Length....14" Maximum width....122"

Each Jaw Assembly move thru Minimum....7" Maximum width....60"

#### OPERATOR CONTROL STATION: Windows 2000 Software, CRT

Drop Down Menus, Tabs used to select various screens. Keyboard  
Pump Start / Stop Buttons. Controls On/Off Buttons. Left & Right Hand Jaws Open/Close.  
Left & Right Hand Jaw Carriage In/Out. Left & Right Hand Tension Cylinders.  
Press Ram Up/Down. Ram Pressure 2- position Switch

#### MOTOR DRIVES: wired 460 volts

Main Hydraulic Pump 20 HP 460 volts  
Second Hydraulic Pump 25 HP 230/460 volts

#### EQUIPPED WITH:

Operator Control Station. Electrics Controls. Hydraulics Pump

**PLEASE EMAIL US YOUR REQUEST FOR A FORMAL QUOTATION WITH PRICE**

AT [sales@centurymachinery.com](mailto:sales@centurymachinery.com)

Please use this inventory reference number S8120-10043

<http://www.centurymachinery.com/request form.htm>



You may view this machine at our location under power and view photo on our website: [www.centurymachinery.com](http://www.centurymachinery.com)

Respectfully submitted,  
CENTURY MACHINERY CO., INC.